

RTHC-377 & 477全自動液壓式壓底機

MULTI-AUTO PRESS

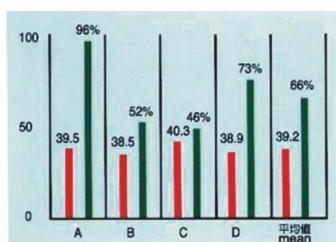


壓著原理:

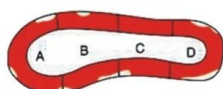
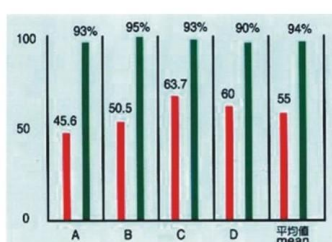
當高壓容器內充滿壓力，此時壓力透過高強度橡膠襯墊均勻且有效率的把相同的壓力分布於鞋子上，如此可獲得完美的鞋型貼合

Principle for the pressing:

When the high-pressure container is fully pressurized, the equal and efficient pressure is distributed to every part of the shoe through a high-intensity rubber pad, ensuring a perfect attachment to the shoe shape.



襯墊型壓底機 Pad-type Press



RT 377 自動成型壓底機 Multi-Auto Press

實驗測試用產品：
Nylon midsole+insole

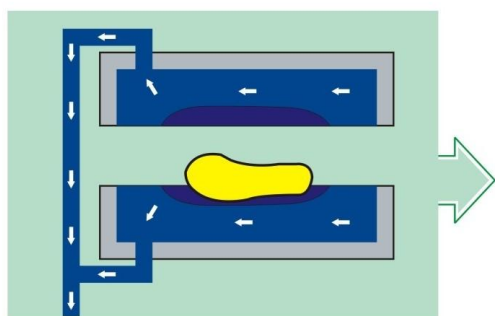
■ 襯墊型壓底機：
最大油壓45 kg/cm²，
壓著時間15秒

■ 全自動液壓壓底機：
最大油壓15kg/cm²，
壓著時間1秒

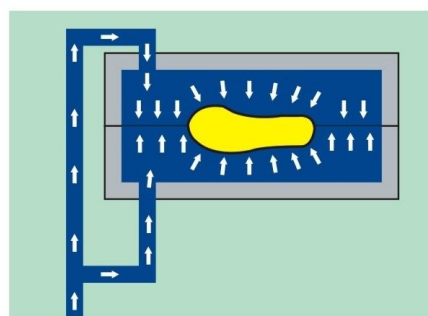
■ 粘著力(kg/cm²)
Adhesive strength

■ 剝除率(%)
Peel rate

剝除率比較
Adhesive strength



開始前和壓著後位置 Before and after pressing



壓著過程 During pressing

壓著原理
Principle

生產力比較 Productivity Comparison

生產力增加 Increased Productivity



特點:

- 節省費用:無需PU模。
- 適用於大底成型。
- 不用浪費時間在更換鞋楦種類和大小尺寸上。減少壓著的循環時間。
- 高強度彈性橡膠皮囊，可將 $30\text{kg}/\text{cm}^2$ 的壓力均勻的分布與鞋子的黏著部位
- 完美的貼合效果
- 利用自動操作模式，讓連續工作變的輕而易舉，免除對專業技術工人的需要。

成本比較 Cost Comparison

減少次要的花費 Incidental Expenses Reduction



Feature:

- No need PU PAD
- Suitable for outsole molding.
- Eliminates the need to change the size and type of shoe lasts, saving time. Reduces the working cycle time during pressing.
- High-strength and flexible rubber membrane delivers uniform pressure of $30\text{kg}/\text{cm}^2$ to every part of the shoe coupling.
- Perfect attachment effect.
- Fully automated operation simplifies continuous work and eliminates the need for workers with specialized skills.

Technical parameters:		RTHC-377	RTHC-477
機器尺寸	Machine size	900*865*1680mm	1050*1050*1680mm
包裝尺寸	Packing size	1060*1030*1900mm	1280*1280*1930mm
產能	Capacity	1400-1600 pairs/8hrs	1400-1600 pairs/8hrs
淨重	N.W.	1065kgs	1710kgs
毛重	G.W.	1160kgs	1830kgs
壓縮範圍	Range of Compression	$30\text{kg}/\text{cm}^2$	$30\text{kg}/\text{cm}^2$
實用範圍	Application	STOCKFITTING. INSOLE. MIDSOLE. OUTSOLE	

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